

## SECTION 235116 - FABRICATED BREECHINGS AND ACCESSORIES

### 1.1 QUALITY ASSURANCE

- A. Welding Standard: AWS D1.1/D1.1M and AWS D9.1/D9.1M.

### 1.2 PRODUCTS

- A. Listed, Refractory-Lined Metal Breechings:
  - 1. Design Wind Loads: 150 mph (241 km/h).
  - 2. Refractory Lining: Tested for temperature and acid resistance.
- B. Field-Fabricated Metal Breechings: Hot-rolled steel with continuously welded joints Schedule 40 pipe with welded joints for fabricated engine exhaust Schedule 80 pipe with welded joints for fabricated engine exhaust.
- C. Guying and Bracing: Galvanized, stranded wire cable.

END OF SECTION 235116